



# TDS Flux Paste - ETPFLUX140

## DESCRIPTION

Acid-free paint stripping paste for copper fittings and pipes.

## PROPERTIES

- Paste consistency that allows excellent spread over the surfaces to be soldered, achieving perfect distribution of the solder in the joint.
- Approved for drinking water systems (N.W.C.).
- Facilitates perfect diffusion of tin, achieving a flawless solder.
- Acid-free formulation.
- No prior cleaning of the pipe is required.

## APPLICATIONS

Paste flux specially developed for:

- Soldering copper, galvanised iron, zinc, nickel, steel, tin and their alloys.

## TECHNICAL CHARACTERISTICS

- Properties of the packaged material:

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Appearance	White gel
pH (at 1% in water)	3

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## INSTRUCTIONS

As it is not necessary to clean the surfaces, the paste is applied directly to the male part of the weld and inserted into the female part. The stripper is distributed by turning the parts. The application is then heated with a blowtorch until the correct temperature is reached, and the weld is then applied. The weld residue is cleaned with damp cloth.

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## STORAGE

This product, stored in its original container in a cool, dry place, away from direct sunlight, will retain its properties for at least the time indicated in the table:

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<b>PACKAGING</b>	<b>PREFERRED USE PERIOD</b>
PE plastic container	2 years

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## **CLEAN**

Product residues can be easily removed with damp cloth.

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The above mentioned data are based on our better experience and knowledge, but should be understood as specifications. The end user is responsible for verifying the suitability of the information provided, according to the specific use of the product.